

**FITTING PROCEDURE**

1. ORIENTATE YOURSELF WITH EACH PLATE AND WHERE THEY WILL BE MOUNTED
2. START WITH THE LARGE TRANSMISSION PLATE AT THE REAR
3. REST THE SADDLE BRACKETS OVER THE REAR CROSSMEMBER
4. LOOSELY BOLT THE FRONT OF THE TRANSMISSION PLATE IN PLACE
5. LOOSELY BOLT THE TRANSMISSION PLATE TO THE REAR SADDLE BRACKETS. USE CLAMPS TO HOLD THE PLATE IN PLACE IF NEED BE WHILE YOU GET THE NUTS & BOLTS STARTED
6. LOOSELY BOLT SUMP PLATE IN PLACE
7. SLIDE REAR OF FRONT PLATE OVER FRONT OF SUMP PLATE AND LOOSELY BOLT FRONT PLATE IN PLACE
8. ALIGN AND SQUARE UP ALL PLATES AND PROCEED TO TIGHTEN ALL NUTS & BOLTS

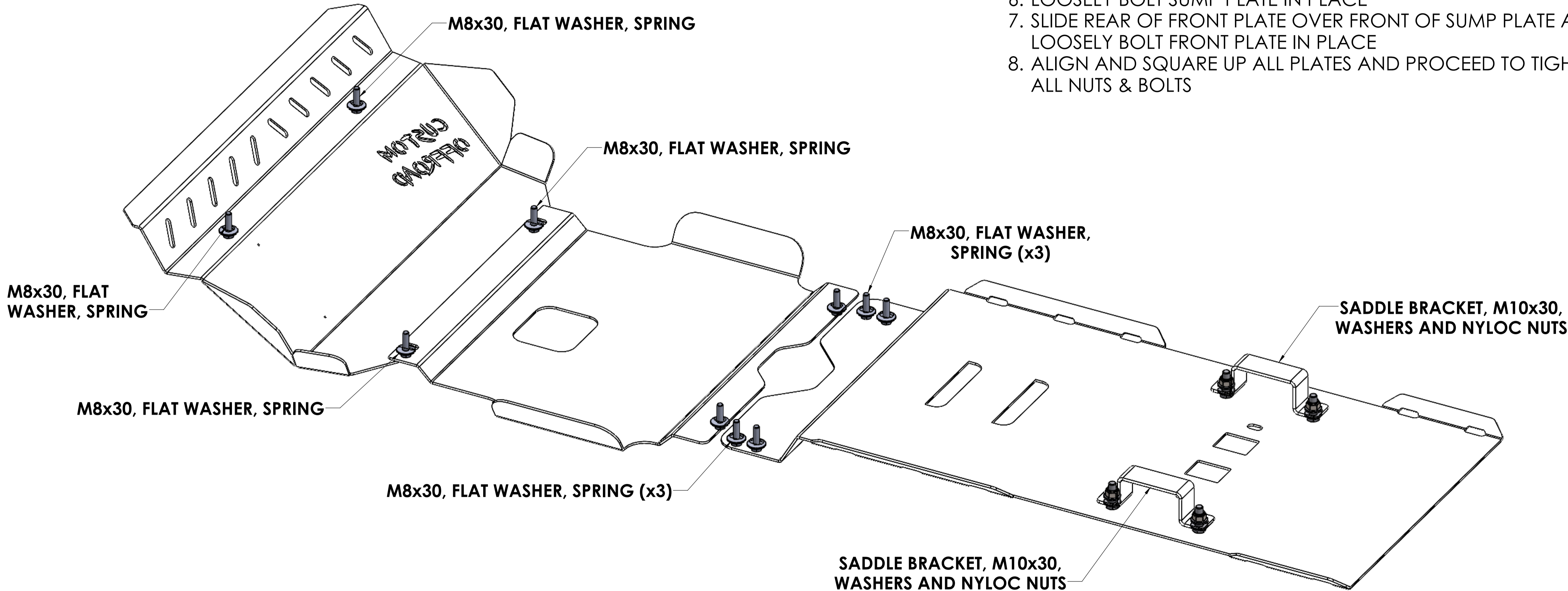


PLATE WEIGHTS	3mm	4mm
FRONT PLATE	6.8 KG	9.1 KG
SUMP PLATE	5.6 KG	7.5 KG
TRANSMISSION	10.1 KG	13.5 KG

REVISIONS A: 21/01/25 R. BELL ORIGINAL ISSUE		UNLESS OTHERWISE STATED UNTOLERANCED DIMENSIONS TO BE WITHIN THE LIMITS SHOWN	DRAWN RICHARD BELL	<b>ASSEMBLY AND BOLT DETAILS</b>	SIZE A1	DRAWING No. NUMBER COA-086 REV. A	
	MACHINING ± 0.1   ± 0.2   ± 0.3   ± 0.5   ± 1.0	APPROVED DATE APPD	SCALE 1:3	TITLE CUSTOM OFFROAD ACCESSORIES TOYOTA N70 HILUX BASH PLATES COMPONENT DETAILS		PROJECT CUSTOMER	
	FABRICATION ± 0.5   ± 0.5   ± 0.5   ± 1.0   ± 2.0	ASSEMBLIES ± 0.5   ± 0.5   ± 0.5   ± 1.0   ± 2.0	DO NOT SCALE IF IN DOUBT ASK	ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED		CAD FILE COA-086-Toyota N70 Hilux Assembly Instructions	
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	UNLESS OTHERWISE STATED UNTOLERANCED DIMENSIONS TO BE WITHIN THE LIMITS SHOWN						