



FITTING PROCEDURE

1. ORIENTATE YOURSELF WITH EACH PLATE & WHERE THEY WILL BE MOUNTED
2. START WITH THE LARGE TRANSMISSION PLATE
3. SLIDE NUT PLATES INTO THE REAR CROSSMEMBER
4. LOOSELY BOLT FRONT OF TRANSMISSION PLATE TO MIDDLE CROSSMEMBER
5. FOR BOTH REAR TRANSMISSION BOLTS, USE THREE WASHERS AS PACKERS BETWEEN THE TRANSMISSION PLATE AND THE REAR CROSSMEMBER BEFORE BOLTING UP TO NUT PLATE
6. SLIDE SUMP PLATE INTO PLACE AND LOOSELY BOLT UP
7. SLIDE FRONT PLATE INTO PLACE AND LOOSELY BOLT UP
8. ALIGN AND SQUARE UP ALL PLATES AND PROCEED TO TIGHTEN ALL BOLTS

PLATE WEIGHTS	3mm	4mm
FRONT PLATE	8.6 KG	11.5 KG
SUMP PLATE	6.0 KG	8.0 KG
TRANSMISSION	14.2 KG	19.0 KG
TYPE-2 FRONT	7.1 KG	9.4 KG

REVISIONS A: 17/02/23 R. BELL ORIGINAL ISSUE	UNLESS OTHERWISE STATED UNTOLERANCED DIMENSIONS TO BE WITHIN THE LIMITS SHOWN					DRAWN RICHARD BELL	ASSEMBLY AND BOLT DETAILS CUSTOM OFFROAD ACCESSORIES D-MAX/BT-50 2020 BASH PLATES ASSEMBLY DETAILS	SIZE A1	DRAWING No. NUMBER COA-178	REV. A	
	NOMINAL SIZE	UP TO 50	ABOVE 50 UP TO 150	ABOVE 150 UP TO 300	ABOVE 300 UP TO 1000	ABOVE 1000		APPROVED	TITLE	CUSTOMER	PROJECT
	MACHINING	± 0.1	± 0.2	± 0.3	± 0.5	± 1.0		DATE APPD	CUSTOM OFFROAD ACCESSORIES	CAD FILE	COA-178-DMAX BT50 2020 ASY-3mm
	FABRICATION	± 0.5	± 0.5	± 0.5	± 1.0	± 2.0		SCALE	1:3	UNLESS OTHERWISE SPECIFIED	
	ASSEMBLIES	± 0.5	± 0.5	± 0.5	± 1.0	± 2.0		DO NOT SCALE IF IN DOUBT ASK	<small>This drawing and any information or descriptive matter set out herein are the confidential and copyright property of CUSTOM OFFROAD ACCESSORIES and must not be disclosed, copied or used for manufacturing / working or for any other purpose without their written permission.</small>		