

Bt-50 2021 Fitting Instructions.

Hi,

Thank you for your purchase of the Bt-50 Bash Plates.

With your purchase of the Stainless Steel plates, make sure the plates fit before removing the protective film. If your plates don't fit or have any other problem, the protective film needs to stay in tacked in order to receive a replacement set or a refund.

We have included a variety of bolts, and across the year ranges the bolt holes remained the same but the bolts may have changed. The bolt threads in the chaise are 1.25 fine pitch thread. The 30mm M10's supplied with nut plates are a standard thread not to be used in the chassis. This will only be valid with three piece sets, not for two piece sets.

Front and Sump Plates

Start with the sump plate (start with trans plate if 3 Piece kit). This will go directly under the motor. The back of the plate will share the bolts with the front of the transmission plate. When installing the front plate, line up the back of the plate with the front of the sump plate and use the same bolts. This will line the front of the plate to the existing holes. Always overlap front to back.

Transmission Plate

Nut plate needs to be inserted inside the transfer cross member to give a thread for the transmission. The transmission plate will share the bolts of the sump plate and will use the 2 x 30mm M10 bolts to connect plate to the nut plates.

Thank You for your purchase

Simon Crowe