



3mm PLATE WEIGHTS	
FRONT PLATE	5.8 KG
SUMP PLATE	6.9 KG
TRANSMISSION	13.5 KG
LONGNOSE FRONT	6.7 KG

REVISIONS A: 07/04/22 R. BELL ORIGINAL ISSUE B: 30/09/22 R. BELL REAR BOLTS LONGER	UNLESS OTHERWISE STATED UNTOLERANCED DIMENSIONS TO BE WITHIN THE LIMITS SHOWN					DRAWN RICHARD BELL	ASSEMBLY AND BOLT DETAILS CUSTOM OFFROAD ACCESSORIES SUZUKI GRAND VITARA - 3 DOOR (2005 -) ASSEMBLY DETAILS	SIZE A1	DRAWING No. NUMBER COA-193	REV. B
	NOMINAL SIZE	UP TO 50	ABOVE 50 UP TO 150	ABOVE 150 UP TO 300	ABOVE 300 UP TO 1000	ABOVE 1000		CHECKED	TITLE	CUSTOMER
	MACHINING	± 0.1	± 0.2	± 0.3	± 0.5	± 1.0		APPROVED	PROJECT	CAD FILE
	FABRICATION	± 0.5	± 0.5	± 0.5	± 1.0	± 2.0		DATE APPD	ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED	COA-193(S)-Suzuki Grand Vitara Assembly Instructions
ASSEMBLIES	± 0.5	± 0.5	± 0.5	± 1.0	± 2.0	SCALE 1:3	DO NOT SCALE IF IN DOUBT ASK	CUSTOM OFFROAD ACCESSORIES <small>This drawing and any information or descriptive matter set out herein are the confidential and copyright property of CUSTOM OFFROAD ACCESSORIES and must not be disclosed, copied or used for manufacturing / marketing or for any other purpose without their written permission.</small>		