



FITTING PROCEDURE

1. ORIENTATE YOURSELF WITH EACH PLATE AND WHERE THEY WILL BE MOUNTED
2. START BY BOLTING THE TRANSFER PLATE IN FIRST
3. LOOSELY BOLT THE MIDDLE SUMP PLATE IN PLACE, ONLY PUT ONE BOLT IN THE REAR DRIVERS SIDE AS THE TRANSMISSION PLATE WILL GO OVER THE TOP OF THE REAR FOLD
4. LOOSELY BOLT FRONT OF TRANSMISSION PLATE TO CENTRE CROSS MEMBER AND THEN PUT BOLTS THROUGH THE REAR CROSS MEMBERS
5. BOLT FRONT BRACE TO FRONT PLATE, IF PURCHASED, USING THE CENTRE HOLE WITH BOLT AND NUT
6. LOOSELY BOLT FRONT PLATE & BRACE IN PLACE
7. ALIGN AND SQUARE UP ALL PLATES AND PROCEED TO TIGHTEN ALL BOLTS AND NUTS

PLATE WEIGHTS	3mm	4mm
FRONT PLATE & BRACE	11.2 KG	13.9 KG
SUMP PLATE	6.6 KG	8.8 KG
TRANSMISSION	6.8 KG	9.1 KG
TRANSFER PLATE	3.0 KG	4.0 KG

REVISIONS A: 07/10/22 R. BELL ORIGINAL ISSUE	UNLESS OTHERWISE STATED UNTOLERANCED DIMENSIONS TO BE WITHIN THE LIMITS SHOWN				DRAWN RICHARD BELL	ASSEMBLY AND BOLT DETAILS TITLE CUSTOM OFFROAD ACCESSORIES FORD RANGER 2022 BASH PLATES COMPONENT DETAILS ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED	SIZE A1	DRAWING No. NUMBER COA-210		REV. A
	NOMINAL SIZE UP TO 50 ABOVE 50 UP TO 150 ABOVE 150 UP TO 300 ABOVE 300 UP TO 1000 ABOVE 1000	APPROVED	DATE APPD	SCALE 1:3	CUSTOMER					
	MACHINING ± 0.1 ± 0.2 ± 0.3 ± 0.5 ± 1.0	DO NOT SCALE IF IN DOUBT ASK	PROJECT	CAD FILE COA-210-Ford Ranger 2022 Assembly Instructions	PROJECT					
	FABRICATION ± 0.5 ± 0.5 ± 0.5 ± 1.0 ± 2.0	CUSTOM OFFROAD ACCESSORIES		PROJECT						
	ASSEMBLIES ± 0.5 ± 0.5 ± 0.5 ± 1.0 ± 2.0	CUSTOMER		PROJECT						

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