

**FITTING PROCEDURE**

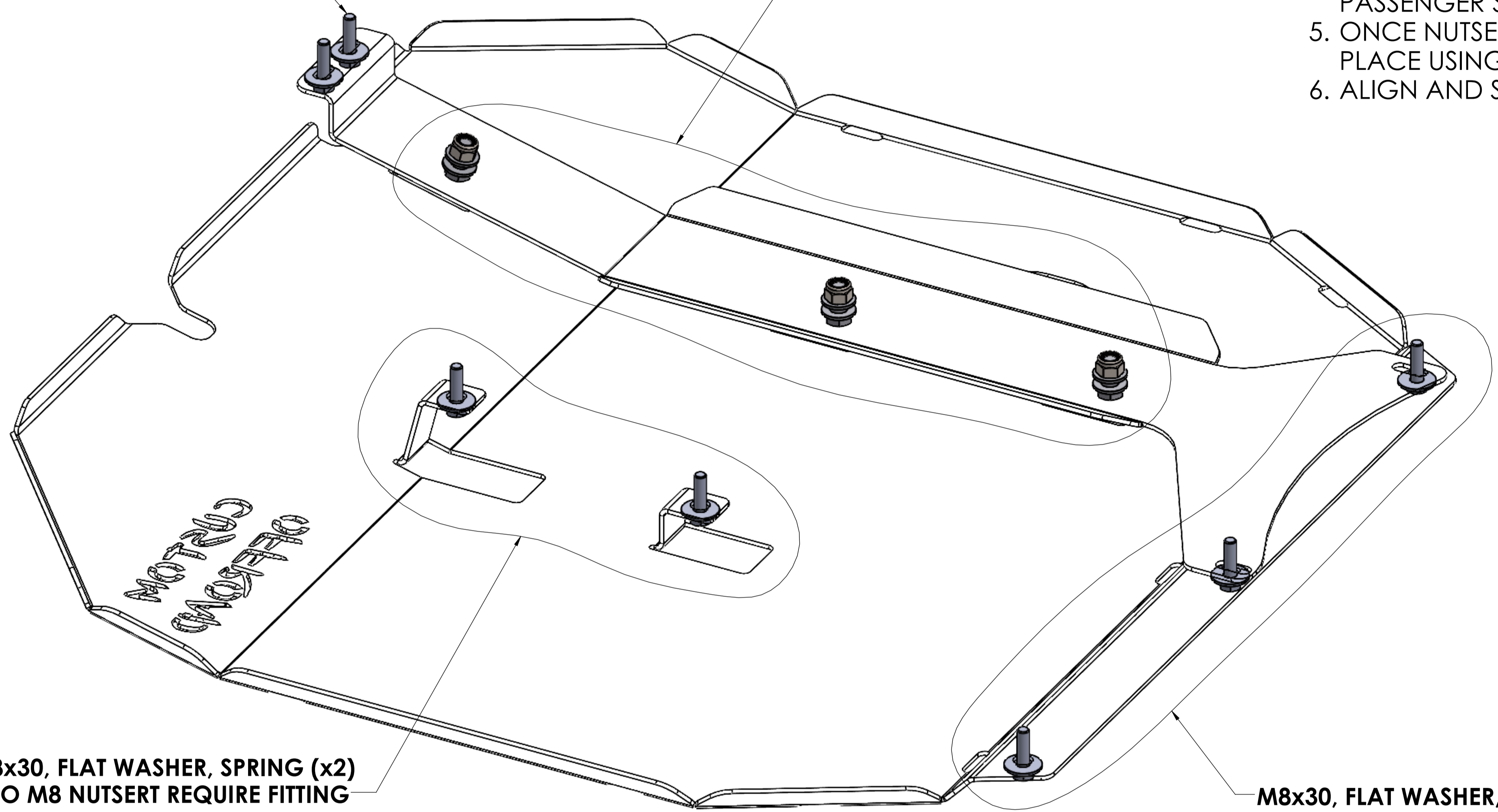
1. ORIENTATE YOURSELF WITH THE FRONT PLATE & SUPPORT BRACKET AND WHERE THEY WILL BE MOUNTED
2. THE PLATE IS DESIGN TO FIT WITH THE FRONT BUMPER PLASTIC AND THE SIDE WHEEL PLASTICS IN PLACE
3. START BY BOLTING THE SUPPORT BRACKET TO THE MAIN PLATE USING THE M10 FASTENERS PROVIDED
4. OFFER THE PLATE ASSEMBLY UP TO THE VEHICLE TO SEE WHICH HOLES REQUIRE M8 NUTSERTS FITTING. SIX NUTSERTS WILL GENERALLY REQUIRE FITTING, THREE AT THE REAR, TWO ON A PASSENGER SIDE SUPPORT, AND ONE AT THE FRONT
5. ONCE NUTSERTS ARE INSTALLED, LOOSELY BOLT PLATE IN PLACE USING THE M8 FASTENERS PROVIDED
6. ALIGN AND SQUARE UP THE PLATE AND PROCEED TO TIGHTEN

**M8x30, FLAT WASHER, SPRING (x2)  
ONE M8 NUTSERT REQUIRE FITTING**

**M10x20, FLAT WASHERS, NYLOC (x3)**

**M8x30, FLAT WASHER, SPRING (x2)  
TWO M8 NUTSERT REQUIRE FITTING**

**M8x30, FLAT WASHER, SPRING (x3)  
THREE M8 NUTSERT REQUIRE FITTING**



<b>3mm PLATE WEIGHTS</b>	
FRONT PLATE & SUPPORT BRACKET	17.5 KG

REVISIONS A: 09/11/23 R. BELL ORIGINAL ISSUE	UNLESS OTHERWISE STATED UNTOLERANCED DIMENSIONS TO BE WITHIN THE LIMITS SHOWN				DRAWN	RICHARD BELL	<b>ASSEMBLY AND BOLT DETAILS</b>  TITLE CUSTOM OFFROAD ACCESSORIES MITSUBISHI DELICA D:5 FRONT BASH PLATE COMPONENT DETAILS  ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED	SIZE	DRAWING No.		
	NOMINAL SIZE	UP TO 50	ABOVE 50 UP TO 150	ABOVE 150 UP TO 300	ABOVE 300 UP TO 1000	CHECKED			A1	NUMBER	REV.
	MACHINING	± 0.1	± 0.2	± 0.3	± 0.5	± 1.0		APPROVED		COA-202	A
	FABRICATION	± 0.5	± 0.5	± 0.5	± 1.0	± 2.0		DATE APPD		CUSTOMER	
	ASSEMBLIES	± 0.5	± 0.5	± 0.5	± 1.0	± 2.0		SCALE	1:2	PROJECT	
							DO NOT SCALE IF IN DOUBT ASK	CAD FILE COA-202-Mitsubishi Delica D5 Assembly Instructions			

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